## **CASE STUDY**

ENGINEERING SERVICES CAPITAL EQUIPMENTS/ INDUSTRIAL

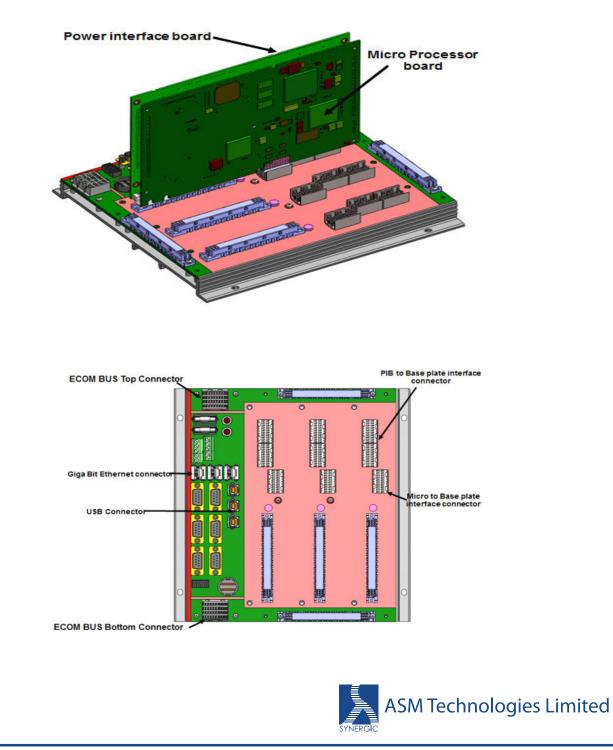




## **INDUSTRIAL AUTOMATION AUTOMATED SHEET WEIGH AND CUT SYSTEM** Inline System designed to measure volume of input metal sheet required to produce cold drawn pipes in real time Specially design mechanism to measure the averaged L,B,H of the raw metal sheet Calculate the material required the final pipe size and command the cutting position Technology: Laser sensor Advanced digital filters ◆ USB interface, Motor driver interface HMI development Advantage: Reduced material wastage by 80% than using conventional system SW: NI Labview Sheet metal (Fe.) Split ferrite core Trans, coil Rollers Sheet metal Spool Forming Rollers IN-LINE AUTOMATIC SWITCH INSPECTION SYSTEM Complete automated high speed inspection and sorting system for High volume product manufacturing Inspection of component made of glass for Cracks, Improper end sealing, dirt/particle (<50um), Electrical test No human intervention, except for loading components and removing the sorted components Vibratory Technology: Image processing Electrical test procedure automation Motor controls HMI development Advantage: Reduction of Manpower Consistent and accurate test and sorting SW: NI-Labview, Embedded C Rejection Pneumatic actuator Bins (20#) ASM Technologies Limited

## **MULTI BOARD SIGNAL INTEGRITY ANALYSIS**

To analyze and recommend signal topologies and interconnect rules for high speed signals from a micro-processor controller board to redundant modules through a motherboard and board end connectors.



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