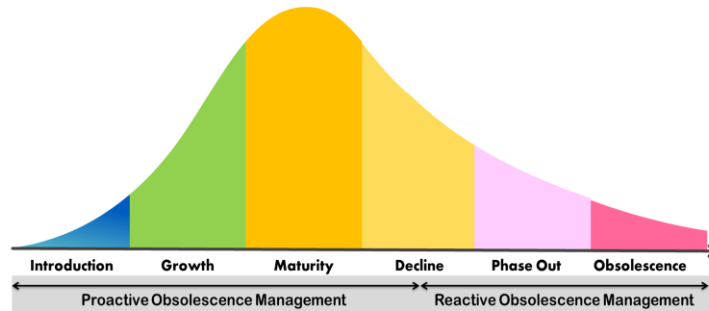


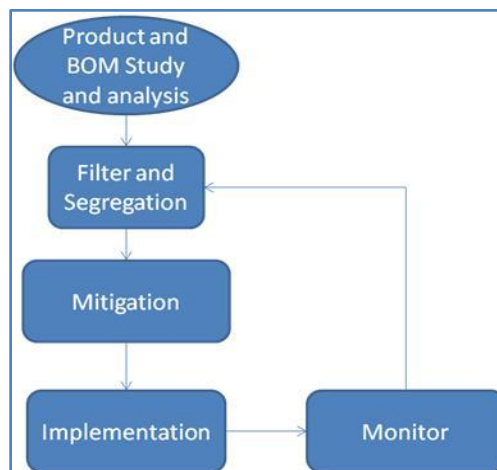


**OBS Management Service Layers in Product Life Cycle**

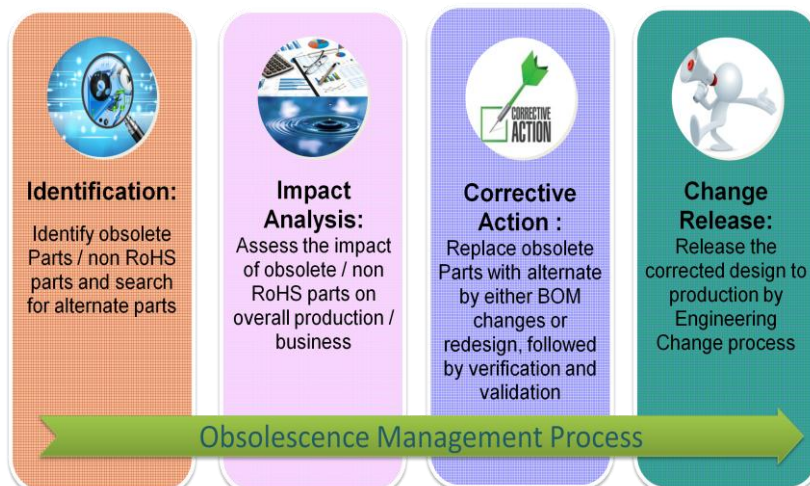


- Proactive practices to mitigate risk of obsolescence when there is opportunity to enhance supportability or reduce total ownership cost (TOC)
- Proactive practices implemented during conceptual design of a new system and continued through its production.
- Largely reactive practices to resolve known obsolescence problems
- Proactive practices to mitigate the risk of future obsolete items

**Obsolescence Management Implementation**



**ASM's Obsolescence Process**





**Component Engineering & Obsolescence Management – Process**

